



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - UNI X 1 NiCrMoCu 25-20-5

Standard Specification for Seamless Steel Tubes for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - UNI X 1 NiCrMoCu 25-20-5 Seamless Steel Tubes for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel, Sheet, Plate and Strip

Chemical Composition			Heat Treatment	
Carbon	C %	0.020 max.	Solution Annealing	
Silicon	Si %	0.700 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.010 max.		
Chromium	Cr %	19.000 - 21.000		
Molybdenum	Mo %	4.000 - 5.000		
Nickel	Ni %	24.000 - 26.000		
Copper	Cu %	1.200 - 2.000		
Nitrogen	N %	0.150 max.		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 500 - 2100 Yield Strength in Mpa 220 min. Elongation in % 20 min. Reduction of Area in % - Hardness in HB 230 max. Impact in Joule 60 J @ RT	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
10216-5 EN 1.4539	BS	British	Tube
1.4539	DIN	Germany	Steel, Bar and Rod
1.4539	EN	European Union	Steel, Bar and Rod
X1NiCrMoCu25-20-5	AFNOR NF	France	Steel
X1NiCrMoCu25-20-5	DIN	Germany	Steel, Bar and Rod
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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